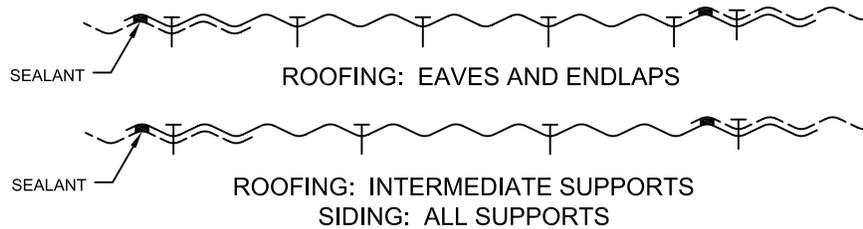
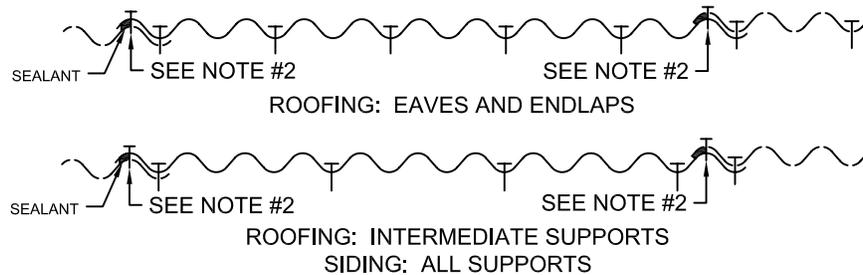


EFFECTIVE JANUARY 2017

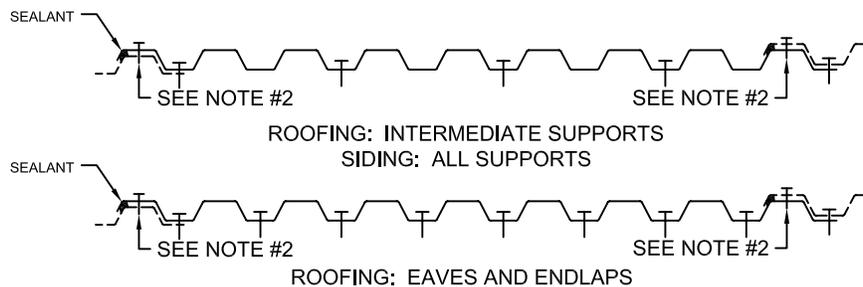
1/2" CORRUGATED (see note #1)



7/8" CORRUGATED (see note #1)



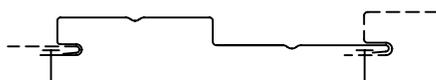
4" RIB (STEEL)



4" RIB (ALUMINUM)



SELECT SERIES 612



SELECT SERIES 12

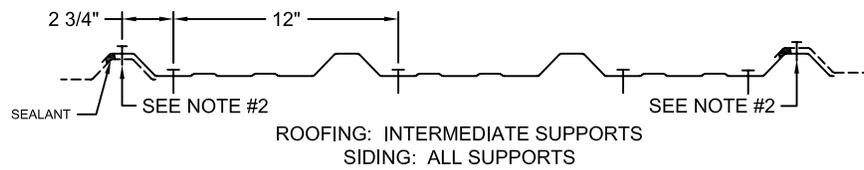
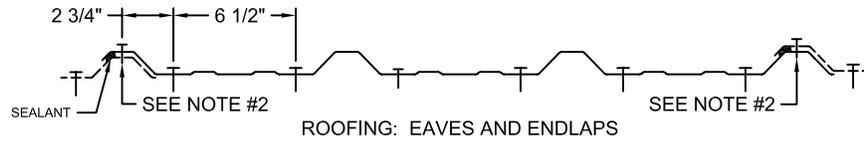


FASTENING SCHEDULES

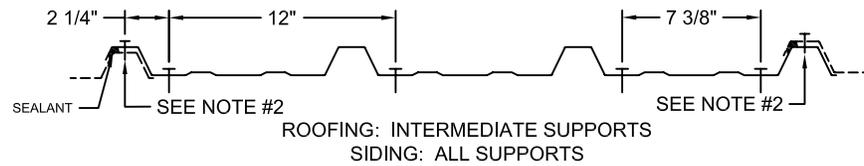
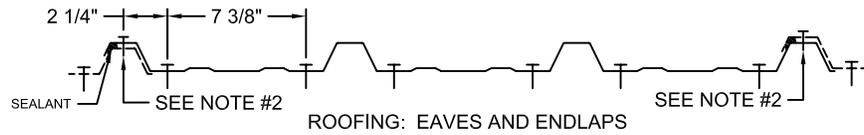
MIGHTI-RIB I



MIGHTI-RIB PBR



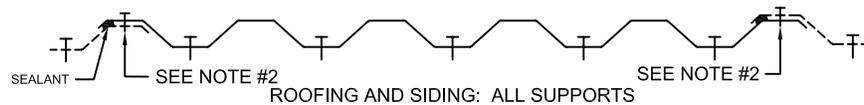
ULTRA-RIB



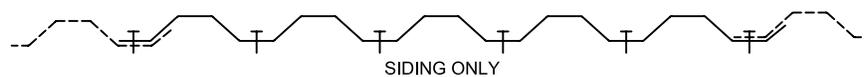
ULTRA-RIB I



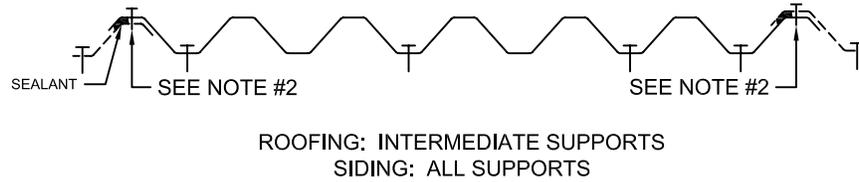
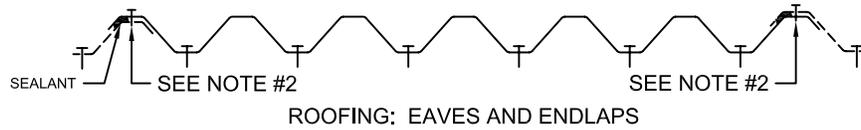
HEFTI-RIB



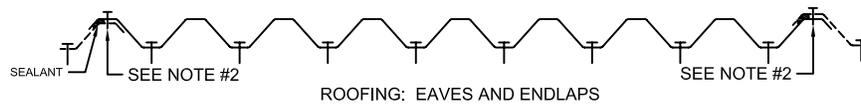
HEFTI-RIB I



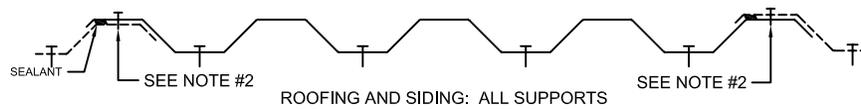
V-BEAM (STEEL)



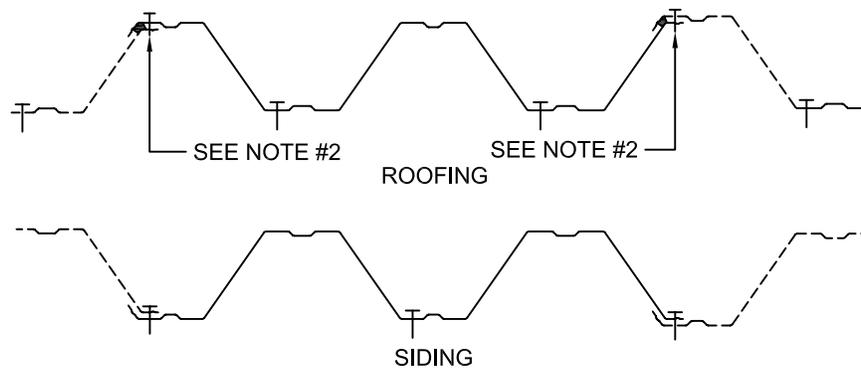
V-BEAM (ALUMINUM)



DEEP RIB II



DEEP RIB IV



SCREWS

PANEL MATERIAL*	PURLIN OR GIRT MATERIAL	FASTENER	
		TYPE	SCREW MATERIAL
Aluminum	Wood	AP or MP	Stainless steel
Galvanized steel			Zinc-plated steel
Galvalume®			
Aluminum	Structural steel	AP or BP	Stainless steel
Galvanized steel			Zinc-plated steel
Galvalume®			
aluminum	Cold-formed steel	AP	Stainless steel
galvanized steel		SD	Zinc-plated steel
Galvalume®			

"AP" denotes a A-point screw "MP" denotes a MP screw
 "BP" denotes a B-point screw "SD" denotes a self-drilling screw

NOTES:

- For 1/2" and 7/8" corrugated panels, place a screw no more than one corrugation away from the sidelap. This may result in an odd screw spacing adjacent to the sidelap. Between sidelaps, use the fastening schedules shown.
- Unless noted, sidelaps should be fastened at 18" on center. Mighti-Rib PBR and Ultra-Rib panels which should be fastened 12" on center.
- Painted screws are available to color-match painted panels.
- The use of nails for fastening these panels is not recommended.
- All exposed screws should have a combination metal and neoprene washer.

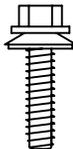
A-POINT SCREWS:

Use A-point screws to attach panels to wood. Pre-drilling holes in the panels may be required depending on the metal thickness. Use stainless steel, A-point screws to attach aluminum panels to cold-formed steel structural members rather than self-drilling screws. Stainless steel, self-drilling screws are not recommended because they may corrode. Attaching panels to cold-formed structural steel with A-point screws will require pre-drilling holes into both panels and structures.



B-POINT SCREWS:

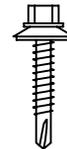
Use B-point screws to attach panels to hot rolled steel structural members. Pre-drilling holes in the panels and structural members will be required to use these screws. Use B-point screws to attach aluminum panels to cold-formed steel structural members rather than self-drilling screws. Stainless steel, self-drilling screws are not recommended because they may corrode.



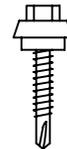
SELF-DRILLING SCREWS:

Use self-drilling screws to attach panels to cold-formed steel structural members. These screws will drill a hole through the panel and structural member. The total, maximum drilling thickness that these screws will drill through is 3/16". Certain special self-drilling screws are not recommended because they are made from a type of stainless steel that may corrode.

STANDARD HEAD



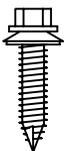
ULTIMATE



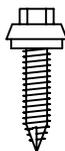
MILL-POINT SCREWS:

Use mill-point screws to attach panels to wood and to one another at side joints and to attach flashings to the panels. These screws have a milled point for drilling through thin sheet metal. Approximate total drilling thickness for these screws is 3/32".

STANDARD HEAD



ULTIMATE



STANDARD FABRAL SCREWS, LENGTH, AND HEAD SIZE:

SCREW DESCRIPTION	LENGTH	HEAD SIZE
#14 A-point (carbon or stainless steel)	3/4"	3/8"
#14 B-point (carbon or stainless steel)	1"	3/8"
#12 Self-drilling, standard head	1" or 1 1/2"	5/16"
#12 Self-drilling, ultimate head	1" or 1 1/2"	3/8"
#14 Mill-point, standard head	1"	5/16"
#14 Mill-point, ultimate head	1"	3/8"

- All screws above are furnished with combination metal and bonded neoprene washer. The ultimate head screws have a dished head and a neoprene washer.
- Other types and lengths of screws may be available from Fabral on a special inquiry basis. Contact your representative for details.
- Lengths shown do not include thickness for insulation.
- Ultimate head screws have a cast zinc head for additional corrosion protection.